

WACKER® HA HYBRIDE ADHESIVE

SEALANTS AND ADHESIVES

Product description

WACKER® HA HYBRIDE ADHESIVE is a high-strength, silicone-free all-purpose adhesive suitable for bonding or repairing many different substrates.

Properties

WACKER® HA HYBRIDE ADHESIVE cures at room temperature in the presence of atmospheric moisture to give a permanent hard rubber.



Special features

- almost odorless
- solvent-, Isocyanate-, Plasticier-, and Tin-free
- easy to process from +5 °C to +50 °C
- stable at temperatures from -40 °C to +80 °C
- fast build-up of strength, very strong and tack-free after curing even under water
- excellent adhesion to many surfaces without primer and on wet surfaces
- non-corrosive and non-staining
- paintable
- weatherable and highly resistant to media such as mineral oils, solvents, acids and alkalis

Application

- For bonding a wide variety of materials, such as wood, glass, metals, plastics or mineral-based substrates
- Equally for decorative frames, skirting boards, cable ducts, curtain wall and insulation panels in the construction industry
- For repair bonding in DIY and trade sectors
- For bonds that require painted and must be sanded

Adhesion

WACKER® HA HYBRIDE ADHESIVE exhibits excellent primerless adhesion to a wide variety of materials such as wood, glass, metals, plastics or mineral-based substrates.

Users must carry out own tests due to the great variety of substrates.

Processing

The substrate areas that will be in contact with the sealant must be clean, dry and free of all loose material such as dust, dirt, rust, oil and other contaminants. Non-porous substrates should be cleaned with a solvent and clean, lint-free, cotton cloth. Remove residual solvent before it evaporates with a fresh clean, dry cloth. For application from cartridges cut thread open, fix nozzle on top and cut to required bead size. The sealant can be applied in beads or layers. It requires moisture in order to cure.

The curing time can take longer at lower temperatures, lower humidity or by low volume of air exchange.

It is the responsibility of the user to test the compatibility of the sealant with the adjoining materials. Incompatible substances like coatings or organic plasticizers can lead to discoloration of the sealant. Cleaning agents and gaseous emissions can damage the sealant in its function or change its appearance. WACKER cannot make a general statement to the compatibility of all these varying materials with the sealant. In case of doubt the user shall conduct appropriate preliminary tests.

Storage

The 'Best use before end' date of each batch is shown on the product label.

Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, the properties required for the intended use must be checked for quality assurance reasons.

Store dry and cool.

Packaging

WACKER® HA HYBRIDE ADHESIVE is usually supplied in standard size cartridges that fit all standard caulking guns.

Safety notes

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be printed via WACKER web site <http://www.wacker.com>.

During vulcanization methanol and ethanol are released. These vapors should not be inhaled for long periods or in high concentration. Hence, good ventilation of the work place is necessary. Should uncured rubber come into contact with eyes or mucous membranes, the affected area must be rinsed thoroughly with water as irritation will otherwise be caused. Avoid prolonged contact of uncured sealant with the skin - use a dry cloth or paper to remove it.

Keep out of reach of children.

Cured rubber, however, can be handled without any risk to health.

Product data

Typical general characteristics	Inspection Method	Value
Cure type		Hybrid
Uncured / unvulcanized paste		
Density at 23 °C	ISO 1183-1 A	1,6 g/cm ³
Consistency	ISO 7390	non-sag
Skin forming time at 23 °C / 50 % r.h.	internal method	approx. 10 - 30 min
Cured / vulcanized rubber		
Hardness Shore A	ISO 868	80
Modulus at 100 % (joint)	ISO 8339-A	3,0 N/mm ²
Tensile strength (joint)	ISO 8339-A	3,1 N/mm ²
Ultimate elongation (joint)	ISO 8339-A	100 %
Modulus at 100 % (S2-dumbbell)	ISO 37	3,50 N/mm ²
Tensile strength (S2-dumbbell)	ISO 37	4,0 N/mm ²
Ultimate elongation (S2-dumbbell)	ISO 37	70 %

These figures are only intended as a guide and should not be used in preparing specifications.

The data presented in this medium are in accordance with the present state of our knowledge but do not absolve the user from carefully checking all supplies immediately on receipt. We reserve the right to alter product constants within the scope of technical progress or new developments. The recommendations made in this medium should be checked by preliminary trials because of conditions during processing over which we have no control, especially where other companies' raw materials are also being used. The information provided by us does not absolve the user from the obligation of investigating the possibility of infringement of third parties' rights and, if necessary, clarifying the position. Recommendations for use do not constitute a warranty, either express or implied, of the fitness or suitability of the product for a particular purpose.

The management system has been certified according to DIN EN ISO 9001 and DIN EN ISO 14001

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For technical, quality, or product safety questions, please contact:

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